



Dart Aerospace Ltd.
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D5374-1
Job Sheet 181932



Part No: D5374-1

Job Qty: 100 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 8/13/18

Job Tracking No:

Due Date: 8/17/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 15-12-10 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	100 Ea	8/17/18	8/17/18	0.00	0.00	Start Up Machining-4		14/8/13 JBD
100	Hardinge	100 pcs	8/17/18	8/17/18	0.00	12.72	Hardinge		14/8/13 JBD
120	QC	100 pcs	8/17/18	8/17/18	0.00	0.00	QC8		14/8/13 JBD
130	Packaging	100 pcs	8/17/18	8/17/18	0.00	0.00	Packaging3-2	5/159	14/8/13 JBD
140	QC21-SA	100 Ea	8/17/18	8/17/18	0.00	0.00	QC21		14/8/13 JBD

Part Op Descriptions: **100 - 1-TURN AS PER FOLIO FB445 & DWG D5374**

DAS
21
9-89

AUG 20 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.750	303 Round Bar 0.750	3.3000 ft (.033 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.750	3	112	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.313Inches + 0.000 - 0.003	0.313 0.310	Diameter	
2	Bushing	0.750Inches ± 0.030	0.780 0.720	Diameter	
3	Bushing	0.196Inches + 0.005 - 0.001	0.201 0.195	Diameter	
4	Bushing	0.310Inches ± 0.030	0.340 0.280		
5	Bushing	0.060Inches ± 0.010	0.070 0.050		
6	Bushing	0.020Inches ± 0.010	0.030 0.010		
7	Bushing	30.000Degrees ± 0.500	30.500 29.500	Angle	

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Container No: S101865



Part: D5374-1

Job No: 181932

Serial No/Batch: S101865

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 08/13/18